### HEAVY DUTY PIPE CLAMPS FOR IRON PIPE LINES

PIPE CLAMPS AND PIPE LINES FIXINGS

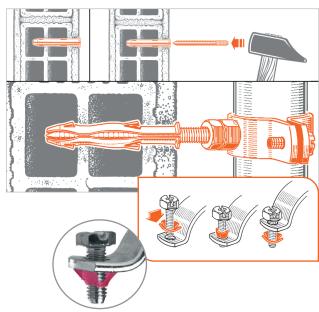
# **STO**Heavy duty pipe clamp with hammering screw and plug

#### **APPLICATION**

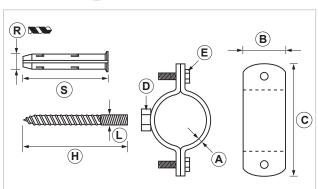
Used to fasten heavy duty galvanized pipe lines - and pipe lines at large - on masonry.

#### **FEATURES AND BENEFITS**

- > The red washer already assembled on the locking screws prevents them from getting lost during the installation.
- > Extremely fast: the screw is to be hammered in the wall.
- > Thanks to the locking nut, pipe clamp distance from the wall can be adjusted at the best position.
- > Giolli plug ensures **reliability and an excellent grip** on any type of wall.
- > Electro-welded nut, band size, edging and galvanized finish of all the components make the product extremely strong and particularly resistant to the damage that may be caused by the outdoor agents.







COD	ТҮРЕ	For pipe lines Ø mm	Α	В	С	D	E	н	L	R	s
080003	STO 3/8"	17-19	2,5	20	53	M8	M6x20	90	M8	10	70
080103	STO 1/2"	20-24	2,5	20	58	M8	M6x20	90	M8	10	70
080203	STO 3/4"	26-29	3	20	64	M8	M6x20	90	M8	10	70
080303	STO 1"	32-36	3	20	72	M8	M6x20	90	M8	10	70
080403	STO 1 1/4"	40-44	3	20	81	M8	M6x20	90	M8	10	70
080503	STO 1 1/2"	46-50	3	20	88	M8	M6x20	90	M8	10	70
080603	STO 2"	58-61	3	20	98	M8	M6x20	90	M8	10	70
080703	STO 2 1/2"	72-78	3	30	126	M10	M6x20	100	M10	12	70
080803	STO 3"	86-90	3	30	137	M10	M6x20	100	M10	12	70
080853	STO 3 1/2"	96-104	3	30	150	M10	M6x20	100	M10	12	70
080903	STO 4"	110-116	3	30	163	M10	M6x20	100	M10	12	70



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#### **MATERIALS TECHNICAL DATA**

#### **MATERIAL**

Steel DD11 (material n. 1.0332) DIN EN 10111

#### HAMMERING SCREW

Steel 4.8 EN ISO 898.1 - galvanized

#### **LOCKING SCREWS**

Steel 4.8 EN ISO 898.1 - galvanized - TE combined shear screw with washer

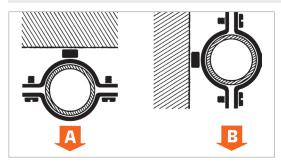
#### PIPE CLAMP AND SCREWS' GALVANIZATION

Electro zinc plating 7-8 µm

#### **GIOLLI PLUG**

PP Polypropylene

#### **RECOMMENDED LOADS**



Tests have been carried out in technical laboratory with a dynamo-metric machine. For wall fixing, stick to the strength characteristics of the plug or the connecting support. Recommended load is the average resistance load with a safety coefficient. Data in daN. 1 daN=1 kg.

TYPE	A	В
STO - STO1 3/8"	200	100
STO - STO1 1/2"	200	100
STO - STO1 3/4"	250	100
STO - STO1 1"	250	100
STO - STO1 11/4"	250	100
STO - STO1 1 1/2"	250	100
STO1 54	250	100
STO - STO1 2"	300	100
STO - STO1 2 1/2"	300	100
STO - STO1 3"	300	70
STO - STO1 3 1/2"	300	70
STO - STO1 4"	300	70
STO1 5"	400	120
STO1 6"	400	100
STO1 8"	400	90
STO1 10"	400	70

TYPE	Hollow brick	Concrete	Cellular concrete
10 TNF	33	108	10
12 TNF	38	158	11

Recommended load is the average resistance load with a safety coefficient. Data in daN. 1daN=1kg.



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#### **INSTALLATION TOOLS AND RECOMMENDATIONS**

In order to install the plug properly, make a hole perpendicularly to the base support using the right drill bit. Before installing the plug, make sure the hole is clean and all the drilling dust has been removed.

We recommend not to use an impact drill while making the hole on an hollow brick wall in order to prevent the internal bulkheads break. Eventually, fasten nut and pipe clamp.

#### **PACKAGING**

In plastic bag I Couple of pipe clamps

#### **RELATED ITEMS**

> PG - EPDM sheath

> PGS - Silicone insulated sheath

#### DATA 09-2022 REV. 01

The current technical data sheet substitutes and cancels the previous ones. The details provided fit our current knowledge of the product. It cannot lead us to any sort of responsibility or compensation. Gia S.p.A. reserves the right of changing technical features and molds without notice.

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