

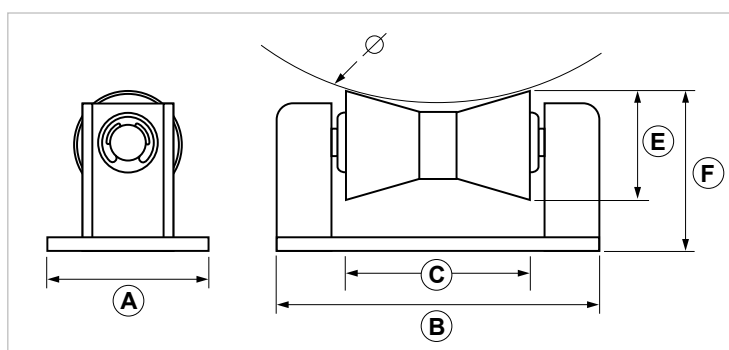
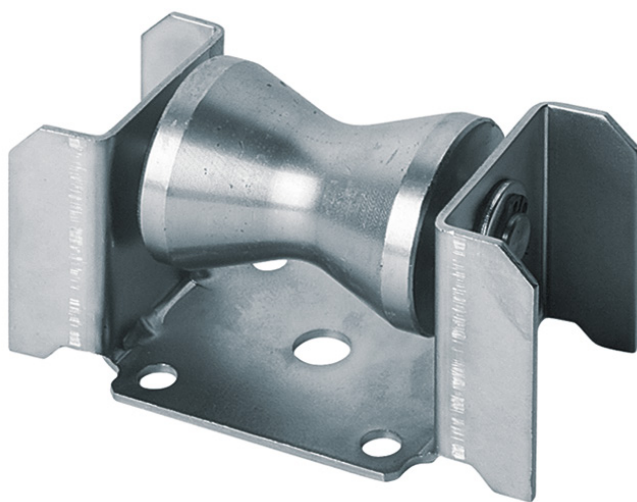
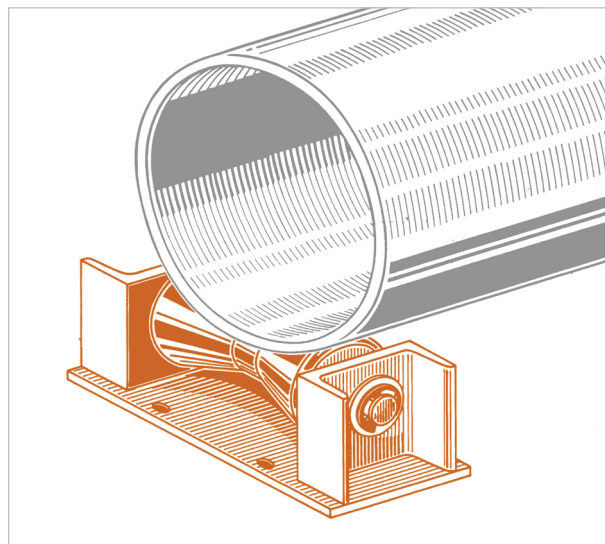
RV V-shaped pipe roller support

APPLICATION

Item used to support and guide heavy duty pipes which are subject to expansion.

FEATURE AND BENEFITS

- > It is suitable for guiding pipes while absorbing their axial expansion. **It can be set crosswise - either horizontally or vertically - to the pipe.**
- > **It helps to reduce friction** when the pipe is resting on the support.
- > It can support a lateral load up to 35% of the vertical load that has been applied on the pipe.



COD	Type	For pipes Ø mm	Fixing holes	A	B	C	E	F
165700	RV 1	50-100	n°4x7 n°1x10,5	55	105	55	40	55
165701	RV 2	100-180	n°4x8 n°1x10,5	71	142	81	46	61
165702	RV 3	150-250	n°2x12	70	180	110	68	92
165703	RV 4	200-350	n°2x12	90	245	145	88	114

INDUSTRIAL FIXING SYSTEMS

SLIDING FITTINGS AND ACCESSORIES

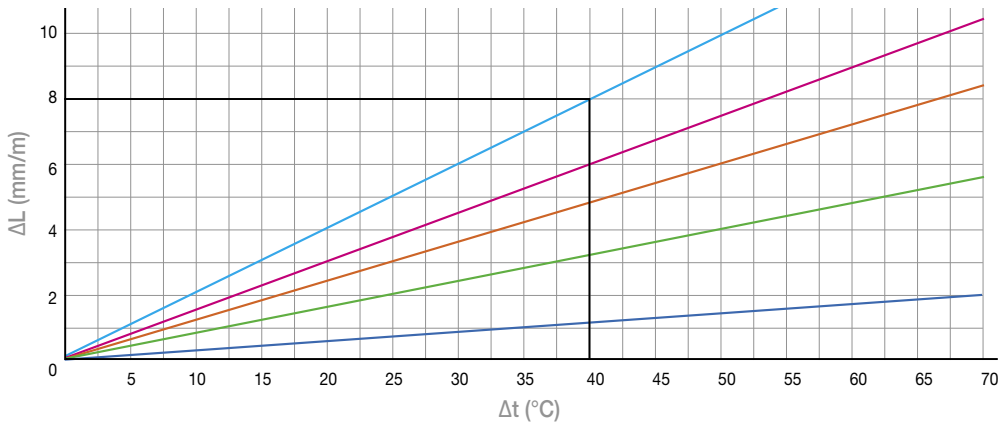
PIPES' LINEAR EXPANSION

According to the temperature leap ($\Delta t^{\circ}\text{C}$) pipes are subject to linear lengthening. This extension changes according to the material of which the pipe is made.

MAIN COEFFICIENTS OF LINEAR EXPANSION FOR THE MOST USED PIPES			FORMULA TO CALCULATE PIPE'S LENGTHENING	
	MATERIAL	mm/mK	$\Delta_L = L_0 * (T_2 - T_1) * \lambda$	
PLASTIC PIPES	PE	0,2000		
	PP	0,1500		
	PVDF	0,1200		
	PVC	0,0700		
	PE-HD	0,0260		
STEEL PIPES	STAINLESS STEEL	0,0169	<p>Where:</p> <ul style="list-style-type: none"> Δ_L is the lengthening in mm L_0 is the initial lengthening in m T_2 is the final temperature (see note) T_1 is the initial temperature (see note) λ is the expansion coefficient in mm/mK <p>Note: as it is a temperature variation ($\Delta t=T_2-T_1$) there is no need to use K (kelvin), while $^{\circ}\text{C}$ (celsius degrees) can be used as well.</p>	
	COPPER (Cu)	0,0170		
	STEEL (Fe)	0,0123		

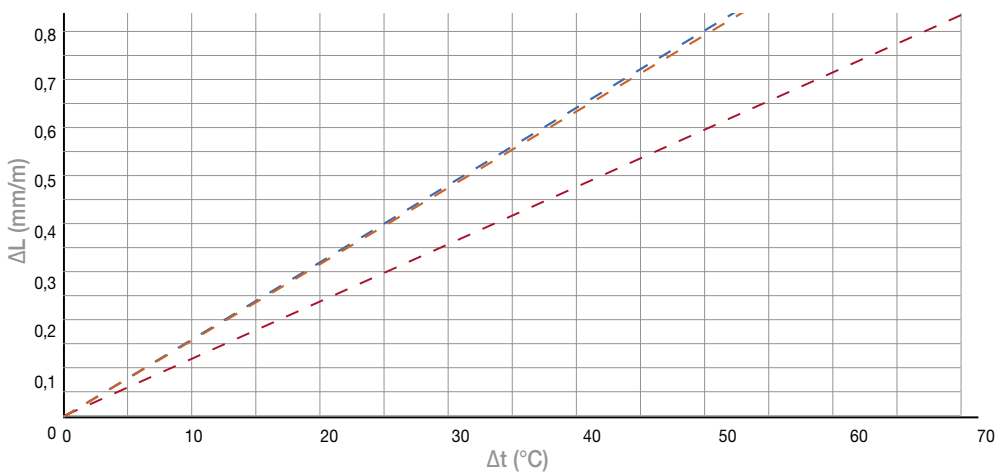
The following charts display the extensions (ΔL .mm) that might affect different kinds of pipes, 1 mt long. The temperature range ($\Delta t^{\circ}\text{C}$) fall within 0°C and 70°C .

PLASTIC PIPES EXPANSION



Example: PE pipes – temperature leap Δt 40 $^{\circ}\text{C}$ – 8mm lengthening – For 5 mt long pipe (8x5) 40 mm.

IRON (FE), STAINLESS STEEL AND COPPER PIPES EXPANSION



MATERIALS TECHNICAL DATA

ROLLER

Galvanized carbon steel EN 10027 zincato

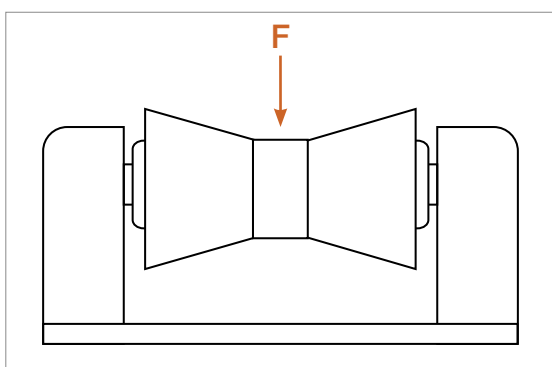
PIN

Stainless steel AISI 304 - EN 10088

SOCKET

Self-lubricant

RECOMMENDED LOADS



TYPE	F
RV 1	500
RV 2	100
RV 3	2000
RV 4	3200

Recommended load is the average resistance load with a safety coefficient.

Data are expressed in daN

1 daN=1 kg

INSTALLATION TOOLS AND RECOMMENDATIONS

Roller supports are connected to the main supporting structure via welding. In case of pipes with wide diameter and narrow thickness - in order to avoid pipe deformation when leaning on the rollers - it is recommended to install the supports at small distance from one another.

PACKAGING

In cardboard box

DATE 07-2023 REV. 01

The current technical data sheet substitutes and cancels the previous ones. The details provided fit our current knowledge of the product. It cannot lead us to any sort of responsibility or compensation.

Gia S.p.A. reserves the right of changing technical features and molds without notice.

This company is subject to "Ethica Global Investments S.p.A." management.

Gia S.p.A. – Via Sac. A. Cremona, 12 – 28069 Trecate (NO) – www.gia.it